

**1999 6.5L Diesel (L65) C/K-truck, G-van, P-truck, OEM engine
Heavy Duty (GVW >8500) Engine Diagnostic Parameters**

99t65F_HD_yE.doc

SENSED PARAMETER	FAULT CODE	ACCEPTABLE OPERATING RANGE AND RATIONALITY	PRIMARY MALFUNCTION DETECTION PARAMETERS	SECONDARY MONITORING PARAMETERS AND CONDITIONS	MONITORING TIME LENGTH AND FREQUENCY OF CHECK	FAULT CODE STORAGE AND MIL ILLUMINATION
Intake Air Temperature Circuit Low Input	P0112	0.24 volt to 4.86 volts -40°C to 152°C Detects a sensor circuit short to ground	Air temperature sensor voltage < 0.24 volt - same as - Air temperature > 160°C	Coolant temperature < 42.5°C	Diagnostic set conditions true for 2 seconds Test performed continuously	B
Intake Air Temperature Circuit High Input	P0113	0.24 volt to 4.86 volts -40°C to 152°C Detects a sensor circuit short to high voltage or a sensor circuit open	Air temperature sensor voltage > 4.86 volt - same as - Air temperature < -40°C	Engine has been running > 8 minutes	Diagnostic set conditions true for 2 seconds Test performed continuously	B
Engine Coolant Temperature Circuit Low Input	P0117	0.24 volt to 4.76 volts -40°C to 152°C Detects a sensor circuit short to ground	Coolant temperature sensor voltage < 0.24 volt - same as - Coolant temperature > 160°C		Diagnostic set conditions true for 2 seconds Test performed continuously	B
Engine Coolant Temperature Circuit High Input	P0118	0.24 volt to 4.76 volts -40°C to 152°C Detects a sensor circuit short to high voltage or a sensor circuit open	Coolant temperature sensor voltage > 4.76 volt - same as - Coolant temperature < -40°C	Engine run timer > 8 minutes	Diagnostic set conditions true for 2 seconds Test performed continuously	B
Insufficient Coolant Temp for Stable Operation	P0126	Engine Temperature > 56°C Detects engine not warm enough for stable operation	Engine run time \geq 600s Engine temperature < 56°C Fuel burned since start \geq 1,000,000cu.mm. Total idle time since start < 450s - OR -	*Ambient air temperature < f(eng. startup temp); Ambient air temp > -7°C; -7°C < Engine start-up temp < 56°C; Engine is running; P0126 not yet passed; P0112, P0113, P0117 and P0118 not set. * See Table DGTCMIT	Diagnostic set conditions true for 2 seconds	B
			Engine run time \geq 300s Engine Temperature < 56°C Fuel burned since start \geq 468,120cu.mm. Total idle time since start < 225s	*Ambient air temperature \geq f(eng. startup temp); Ambient air temp > -7°C; -7°C < Engine start-up temp < 56°C; Engine is running; P0126 not yet passed; P0112, P0113, P0117 and P0118 not set. * See Table DGTCMIT	Test performed once from start-up until a pass/fail/disable condition exists.	
Fuel Temperature Sensor Circuit Low Input	P0182	0.24 volts - 4.96 volts 17°C - 106°C Detects a sensor circuit short to ground	Fuel temperature < 0.24 volts - same as - Fuel temperature > 106°C	None	Diagnostic set conditions true for 2 seconds Test performed continuously	B
Fuel Temperature Sensor Circuit High Input	P0183	0.24 volts - 4.96 volts 17°C - 106°C Detects a sensor short to high voltage or sensor circuit open	Fuel temperature > 4.96 volts - same as - Fuel temperature < 18°C	Engine running > 8 minutes	Diagnostic set conditions true for 2 seconds Test performed continuously	B

* Backup fueling mode occurs if any of the following codes are set: P0251, P0335, P0370

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Fuel Injection Timing Circuit Malfunction	P0216	Desired timing - actual timing \leq 5 engine degrees Detects a failure of timing control under steady state conditions	Desired timing - actual timing > 5 pump degrees	Codes P0251, P0335 and P0370 clear Engine not stalled No change in engine speed > 56 RPM for a minimum of 5 seconds	Diagnostic set conditions true for 2 seconds Test performed continuously	B

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Lift Pump Voltage Low	P0231	Lift pump voltage > Ignition voltage - 4 volts Detects a low voltage at the lift pump when the lift pump is commanded high	Lift pump voltage < Ignition voltage - 4 volts	Lift pump is commanded high	Lift pump commanded high > .5 second Diagnostic set conditions true for 2 seconds Test performed continuously	B
Wastegate Control Range/ Performance Failure	P0236	Detects a failure of wastegate control system under steady state boost conditions.	Final intake manifold pressure =< (Desired kPa - 20 kPa) - ((100kPa - Baro) / 2)	Eng. speed > 2400 RPM; Fuel rate > 20 cu.mm. Final intake manifold pressure =< (Desired kPa + 20kPa) Condition 2 timer >= 10 seconds - OR - 1800 RPM < Eng. speed =< 2400 RPM; Fuel rate > 20 cu.mm Final intake manifold pressure =< (110kPa) - ((100kPa - Baro)/2) Condition 3 timer >= 12.8 seconds	Test performed continuously	B
			- OR -	Eng. speed > 2400 RPM Condition 1 timer > 10 seconds		
			Final intake manifold pressure > (Desired kPa + 20 kPa)			
Turbocharger Boost Sensor Circuit Low Input	P0237	0.78 volt to 4.86 volts 40kPa to 202kPa Detects boost sensor circuit open	Boost Pressure < 0.78 volts - same as - Boost Pressure < 40kPa	None	Diagnostic set conditions true for 2 seconds Test performed continuously	B
Turbocharger Boost Sensor Circuit High Input	P0238	0.78 volt to 4.86 volts 40kPa to 202kPa Detects boost sensor circuit short to high voltage	Boost Pressure > 4.86 volts - same as - Boost Pressure > 202kPa	Engine Speed < 3506 RPM	Diagnostic set conditions true for 2 seconds Test performed continuously	B
Fuel Injection Pump cam	P0251	Number of consecutive missing CAM pulses < 8	Number of consecutive missing CAM pulses >= 8	Ratio of CAM to HRS = 1:64 ± 4	Test performed continuously	A
Position Sensor (CAM) Malfunction		Ratio of CAM to HRS = 1:64 ± 4 for 8 consecutive cylinders	Ratio of CPS to HRS < 60:1 for 240 cylinders if one bad ratio detected	RPM < 300		
		Number of CAM pulses per #1 cylinder event = 8. This must be true for 8 #1 cylinder events for RPM < 300 or 32 #1 cylinder events for RPM >= 300 or 96 #1 cylinder events for RPT >= 300 depending on the ration of CPS to HRS	Number of CAM pulses per #1 cylinder event < 8 for 8 #1 cylinder events	RPM >= 300 Ratio of CPS to HRS > 60:1		
			Number of CAM pulses per #1 cylinder event < 8 for 96 #1 cylinder events	RPM >= 300 Ratio of CPS to HRS < 60:1		
Multiple Misfire Detected	P0300	Number of detected misfire cylinders =< 1	Number of detected misfire cylinders > 1	56°C =< Coolant temperature < 104°C Engine Speed = Idle	Test performed for 90 seconds once per ignition cycle	B
Cylinder 1 Misfire Detected	P0301	Cylinder #1 fuel rate adjustment < +24mm³	Cylinder #1 fuel rate greater than desired fuel rate by >= 24mm³	56°C =< Coolant temperature < 104°C Engine Speed = Idle	Test performed for 90 seconds once per ignition cycle	B

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Cylinder 2 Misfire Detected	P0302	Cylinder #2 fuel rate adjustment < +24mm³	Cylinder #2 fuel rate greater than desired fuel rate by >= 24mm³	56°C =< Coolant temperature < 104°C Engine Speed = Idle	Test performed for 90 seconds once per ignition cycle	B
Cylinder 3 Misfire	P0303	Cylinder #3 fuel rate adjustment < +24mm³	Cylinder #3 fuel rate greater than desired fuel rate by >= 24mm³	56°C =< Coolant temperature < 104°C Engine Speed = Idle	Test performed for 90 seconds once per	B

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99t65F_HD_yE.doc

Detected					ignition cycle	
Cylinder 4 Misfire Detected	P0304	Cylinder #4 fuel rate adjustment < +24mm ³	Cylinder #4 fuel rate greater than desired fuel rate by >= 24mm ³	56°C =< Coolant temperature < 104°C Engine Speed = Idle	Test performed for 90 seconds once per ignition cycle	B
Cylinder 5 Misfire Detected	P0305	Cylinder #5 fuel rate adjustment < +24mm ³	Cylinder #5 fuel rate greater than desired fuel rate by >= 24mm ³	56°C =< Coolant temperature < 104°C Engine Speed = Idle	Test performed for 90 seconds once per ignition cycle	B
Cylinder 6 Misfire Detected	P0306	Cylinder #6 fuel rate adjustment < +24mm ³	Cylinder #6 fuel rate greater than desired fuel rate by >= 24mm ³	56°C =< Coolant temperature < 104°C Engine Speed = Idle	Test performed for 90 seconds once per ignition cycle	B
Cylinder 7 Misfire Detected	P0307	Cylinder #7 fuel rate adjustment < +24mm ³	Cylinder #7 fuel rate greater than desired fuel rate by >= 24mm ³	56°C =< Coolant temperature < 104°C Engine Speed = Idle	Test performed for 90 seconds once per ignition cycle	B
Cylinder 8 Misfire Detected	P0308	Cylinder #8 fuel rate adjustment < +24mm ³	Cylinder #8 fuel rate greater than desired fuel rate by >= 24mm ³	56°C =< Coolant temperature < 104°C Engine Speed = Idle	Test performed for 90 seconds once per ignition cycle	B
Engine Crankshaft Position Sensor (CPS) Malfunction	P0335	Number of consecutive missing CPS pulses < 8	Number of consecutive missing CPS pulses >= 8	Ratio of CPS to HRS = 1:64 +/- 4	Test performed continuously	A
		Number of CPS pulses per #1 cylinder event = 8. This must be true for 8 #1 cylinder events for RPM < 300 or 32 #1 cylinder events for RPM >= 300	Number of CPS pulses per #1 cylinder event < 8 for 8 #1 cylinder events Number of CPS pulses per #1 cylinder event < 8 for 32 #1 cylinder events	RPM < 300 RPM >= 300		
Fuel Injection Pump High Resolution Angular Sensor (HRS) Malfunction	P0370	HRS pulses must be received by the PCM for every 8 CAM pulses	HRS free running pump counter = old count for > 8 consecutive CAM pulses	None	Test performed continuously	A

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Glow Plug Circuit Malfunction	Federal Relay	glowplug voltage - ignition voltage =< 2.0 volts Detects a faulty glowplug relay circuit	Glowplugs commanded off & raw feedback > 4.0 v - OR - Glowplugs commanded on & raw feedback < 4.0 v - OR - Glowplugs commanded on and glowplug voltage - ignition voltage > 2 v	A/D inputs settled	Diagnostic set conditions true for 2 seconds Test performed continuously	B
	California Relay	Glowplugs commanded off & raw feedback < 2.0 v Glowplugs commanded on & raw feedback < 6.2 v raw feedback > 5.0 v	Glowplugs commanded off & raw feedback > 2.0 v -OR- Glowplugs commanded on & raw feedback > 6.2 v - OR - raw feedback < 5.0 v	A/D inputs settled		
Flash Memory Malfunction	P0601		Calculated checksum <> flashed calibration checksum			A

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		Detects a Malfunction in the Flash Memory			Test performed at power-up reset and continuously.	
Control Module Programming Error	P0602	Detects a calibration that is not engine compatible.	Calibration is not engine run compatible		Test performed at power-up reset.	A
PCM Processor Fault	P0606	Detects a TIO malfunction	Advance angle read from TIO > 1102 HRS Counts CAM pulse edge detect counter > 6 slow CAM edge counts	Engine Speed > 38 RPM Malf counter >= 6 TIO faults P0606 code set OR TIO malf (P0606) detected	Diagnostic set conditions true for 2 seconds Test performed continuously	A
Injection Pump Timing Reference Offset Error	P1214	-23 HRS Counts < Cal - Filtered Advance < 23 Hi Res Cnts	Cal - Filtered Advance > 23 HRS Counts - OR - Cal - Filtered Advance < -23 HRS Counts	None	Test performed continuously	B
Fuel Pump Calibration Resistor Fault	P1218	0.27 volt to 4.29 volt Detects an invalid fuel pump calibration resistor learn	Fuel pump calibration resistor voltage < 0.27 volt - OR - Fuel pump calibration resistor voltage > 4.29 volts	Fuel pump calibration resistor invalid flag set - OR - Selected fuel pump calibration resistor address invalid	Test performed at power-up and running reset initialization	B
PCM A/D Intermittent On	P1627	Less than 5 consecutive A/D read errors Detects when 5 consecutive A/D read errors occur	5 consecutive A/D read errors occur	None	Diagnostic set conditions true for 2 seconds Test performed continuously	B
Glow Plug Light Output Circuit Failed	P1643	No ODM 'Open' Faults or 'Short' Fault Glowplug light output voltage at PCM follows S/W command	ODM 'Open' or 'Short' Fault Detected Glowplug light output voltage at PCM does not follow S/W command	None	Diagnostic set conditions true for 2 seconds Test performed continuously	B

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EPR Driver Circuit Failed	P1653	No ODM 'Open' Faults or 'Short' Fault EPR output voltage at PCM follows S/W command	ODM 'Open' or 'Short' Fault Detected EPR output voltage at PCM does not follow S/W command	Ignition > 8.0 volts	Diagnostic set conditions true for 2 seconds Test performed continuously	B
Wastegate PWM Solenoid Driver Circuit Failed	P1656	Number of ODM 'open' faults or 'short' faults < 2 Wastegate PWM output voltage at PCM follows S/W command	Number of ODM 'open' or 'short' faults detected >= 2 Wastegate PWM output voltage at PCM does not follow S/W command	Ignition > 8.0 volts	Diagnostic set conditions true for 2 seconds Test performed continuously	B

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***Tables**

DGTCMIT	
Start-up Engine Temperature	Ambient Air Temperature
-40°C	149.75
-16°C	149.75
8°C	16.25
32°C	-1
56°C	-13
80°C	-13
104°C	-13
128°C	-13
152°C	-13