

## 2004 6.6L Duramax Diesel (LB7) C/K-truck ENGINE DIAGNOSTIC PARAMETERS

| SENSED PARAMETER                                  | FAULT CODE | ACCEPTABLE OPERATING RANGE AND RATIONALITY  | PRIMARY MALFUNCTION DETECTION PARAMETERS   | SECONDARY MONITORING PARAMETERS AND CONDITIONS   | MONITORING TIME LENGTH AND FREQUENCY OF CHECK                                      | MONITORING METHOD   | FAULT CODE STORAGE AND MIL ILLUMINATION |
|---|------------|---|--|--|--|---|---|
| Camshaft Position [CMP] Sensor Correlation        | P0016      | CAM edges in one crank revolution =3  | 0 < CAM edges in one crank revolution < 3  | Ignition On Not in powerdown mode<br>In Syncro_Mode<br>Powerup time>=0.5sec  | 15 failures out of 35 samples  | Check number of CAM edges                                       | B                                       |
| Variable Nozzle Turbo(VNT) Solenoid Circuit Fault | P0045      | ECM reports no faults on the output driver or<br>10 a/d counts < measured current < 1000 a/d counts   | ECM reports faults on the output driver or<br>measured current <10 a/d counts<br>measured current > 1000 a/d counts  | Engine Run Time > 30 sec   | Diagnostic set conditions true for<br>for 2 seconds<br>Test performed continuously | VNT Solenoid  | B                                       |
| Variable Nozzle Turbo(VNT) Open/Close Performance | P0046      | Value for VNT Position sensor when vanes are open:<br>67 < ad counts < 366<br>Value for VNT Position sensor when vanes are closed:<br>571 < ad counts < 980 | Value for VNT Position sensor when vanes are open:<br>ad counts < 67 or ad counts > 366<br>Value for VNT Position sensor when vanes are closed:<br>ad counts <571 or ad counts > 980 | Ignition is on and VNT open/close position learning complete and Device control=Not active and P2563,P2564,P2565 are not set.  | Diagnostic set conditions true for<br>for .016 seconds<br>Once per ignition cycle  | VNT Position when ECM is commanding vanes open or vanes closed. | B                                       |
| Fuel Rail Pressure [FRP] Too Low                  | P0087      | Rail pressure should be higher than minimum commanded rail pressure minus possible transitional undershoot  | rp <<br>0.0MPa :0-400rpm<br>22.5MPa:600-4000RPM<br>30.0MPa :over 4000RPM   | No related malfunction<br>(RPS_LOP0192, RPS_HIP0193,<br>5VB1_circuit_LOP0642,<br>5VB1_circuit_HIP0643)<br>Rail Pressure Feedback Mode<br>Key_on_time>0.125 Sec.<br>Fuel_Mode<br>Rail Pressure>0MPa<br>Device control=Not active            | 99 Failure out of 100 sample   | Rail Pressure sensor  | A                                       |
| Fuel Rail Pressure [FRP] Too High                 | P0088      | Rail pressure should be higher than minimum commanded rail pressure minus possible transitional undershoot  | Case.1<br>rp > 167MPa<br>and<br>Case.2<br>rp > 190MPa  | No related malfunction<br>(RPS_LOP0192, RPS_HIP0193,<br>5VB1_circuit_LOP0642,<br>5VB1_circuit_HIP0643)<br>not in Power_Down_Mode<br>Rail Pressure Feedback Mode<br>Key_on_time>0.125 Sec.<br>Device control=Not active                     | Case.1<br>49 Failure out of 50 sample<br>Case.2<br>49 Failure out of 50 sample     | Rail Pressure sensor  | A                                       |
| Fuel Pressure Regulator Performance               | P0089      | Positive rail pressure error should be within 20MPa,<br>Commande pump<br>fuel flow>100mm3/sec   | rp -Drp > 20MPa<br>and<br>cmdpumpflow <= 100mm3/sec  | No related malfunction<br>(RPS_LOP0192, RPS_HIP0193,<br>5VB1_circuit_LOP0642,<br>5VB1_circuit_HIP0643, RPCV)<br>Rail Pressure Feedback Mode<br>Key_on_time>0.125 Sec.<br>Fuel_Mode<br>Not in Bankshutoff Mode<br>Device control=Not active | 110 Failure out of 120 sample  | Rail Pressure sensor and Commanded Pump Fuel Flow               | A                                       |

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|---|------------|---|--|---|---|--|---|
| Fuel Pressure Regulator Control Circuit             | P0090      | 50mA<RPCV_Current<1600mA  | rpcv_current_error  > 500 mA Counts<br>or<br>rpcv_current > 480 AD Counts<br>or<br>rpcv_current < 13 AD Counts   | IGNITION ON<br>EDU/RPCV Relay on<br>Not in Powerdown_Mode<br>Key_on_time>0.125 Sec.<br>Cmd_RPCV_Current<=1500mA<br>Cmd_RPCV_Current>=400mA  | 49 Failure out of 50 sample                   | RPCV current   | A                                       |
| Fuel Rail Pressure Low During Power Enrichment      | P1093      | Negative rail pressure error should be within 20MPa<br>Commanded pump flow should be lower than pump capability | Drp - rp ><br>20MPa:0-2200rpm<br>30MPa:2400rpm-5000rpm<br>and<br>cmdpumpflow >=<br>10000:0-400rpm<br>11030:400rpm<br>15000:600rpm<br>19200:800rpm<br>23400:1000rpm<br>27600:1200rpm<br>31800:1400rpm<br>36000:1600rpm<br>40200:1800rpm<br>44400:2000rpm<br>48600:2200rpm<br>54000:2400rpm<br>54000 | No related malfunction<br>(RPS_LOP0192,RPS_HIP0193,<br>5VB1_circuit_LOP0642,<br>5VB1_circuit_HIP0643)<br>Rail pressure Feedback Mode<br>Key_on_time>0.125Sec.<br>Fuel_Mode<br>Device control=Not active | 49 Failure out of 50 sample                   | Rail Pressure sensor and Commanded Fuel flow to pump | A                                       |
| Fuel Rail Pressure [FRP] Sensor Circuit Low Voltage | P0192      | 0.1 Volt to 4.9 Volt  | rp_ad <= 42 AD Counts  | No related malfunction<br>( 5VB1_circuit_LOP0642,<br>5VB1_circuit_HIP0643)<br>IGNITION is ON<br>not in Power_Down_Mode<br>Key_on_time>0.125 Sec.  | 19 Failure out of 20 sample                   | Piezo Pressure Sensor                                | A                                       |

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|--|------------|--|--|--|---|---|---|
| Fuel Rail Pressure [FRP] Sensor Circuit High Voltage | P0193      | 0.1 Volt to 4.9 Volt                       | rp_ad >= 963 AD Counts   | No related malfunction (5VB1_circuit_LOP0642, 5VB1_circuit_HP0643I) IGNITION is ON not in Power_Down_Mode Key_on_time>0.125 Sec. | 19 Failure out of 20 sample                   | Piezo Pressure Sensor                             | A                                       |
| Injector 1 Control Circuit                           | P0201      | No Error Message from EDU                  | "#1 Load Drop" or "#1 HSD Over current" or "#1 LSD Overcurrent" or "Bank1 Booster Low" | IGN on Poweruptime>0.5sec CAN MSG from EDU is valid Not in Poweroff Mode   | 20 out of 40 (32ms)                           | Monitoring in EDU and message transferred via CAN | A                                       |
| Injector 2 Control Circuit                           | P0202      | No Error Message from EDU                  | "#2 Load Drop" or "#2 HSD Over current" or "#2 LSD Overcurrent" or "Bank2 Booster Low" | IGN on Poweruptime>0.5sec CAN MSG from EDU is valid Not in Poweroff Mode   | 20 out of 40 (32ms)                           | Monitoring in EDU and message transferred via CAN | A                                       |
| Injector 3 Control Circuit                           | P0203      | No Error Message from EDU                  | "#3 Load Drop" or "#3 HSD Over current" or "#3 LSD Overcurrent" or "Bank2 Booster Low" | IGN on Poweruptime>0.5sec CAN MSG from EDU is valid Not in Poweroff Mode   | 20 out of 40 (32ms)                           | Monitoring in EDU and message transferred via CAN | A                                       |
| Injector 4 Control Circuit                           | P0204      | No Error Message from EDU                  | "#4 Load Drop" or "#4 HSD Over current" or "#4 LSD Overcurrent" or "Bank1 Booster Low" | IGN on Poweruptime>0.5sec CAN MSG from EDU is valid Not in Poweroff Mode   | 20 out of 40 (32ms)                           | Monitoring in EDU and message transferred via CAN | A                                       |
| Injector 5 Control Circuit                           | P0205      | No Error Message from EDU                  | "#5 Load Drop" or "#5 HSD Over current" or "#5 LSD Overcurrent" or "Bank2 Booster Low" | IGN on Poweruptime>0.5sec CAN MSG from EDU is valid Not in Poweroff Mode   | 20 out of 40 (32ms)                           | Monitoring in EDU and message transferred via CAN | A                                       |
| Injector 6 Control Circuit                           | P0206      | No Error Message from EDU                  | "#6 Load Drop" or "#6 HSD Over current" or "#6 LSD Overcurrent" or "Bank1 Booster Low" | IGN on Poweruptime>0.5sec CAN MSG from EDU is valid Not in Poweroff Mode   | 20 out of 40 (32ms)                           | Monitoring in EDU and message transferred via CAN | A                                       |
| Injector 7 Control Circuit                           | P0207      | No Error Message from EDU                  | "#7 Load Drop" or "#7 HSD Over current" or "#7 LSD Overcurrent" or "Bank1 Booster Low" | IGN on Poweruptime>0.5sec CAN MSG from EDU is valid Not in Poweroff Mode   | 20 out of 40 (32ms)                           | Monitoring in EDU and message transferred via CAN | A                                       |

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|---------------------------------|------------|--|--|---|---|---|---|
| Injector 8 Control Circuit      | P0208      | No Error Message from EDU  | "#8 Load Drop" or "#8 HSD over current" or "#8 LSD Overcurrent" or "Bank2 Booster Low"   | IGN on<br>Poweruptime>0.5sec<br>CAN MSG from EDU is valid<br>Not in Poweroff Mode               | 20 out of 40<br>(32ms)                        | Monitoring in EDU and message transferred via CAN | A                                       |
| Injector 1 Output Circuit (R/C) | P1223      | No Error Message from EDU  | Signal from TFD  | IGN on<br>Poweruptime>0.5sec<br>rpm>300rpm Fuel Mode  | 130 out of 150<br>(Every 32ms)                | OUTD Monitoring in ECM                            | B                                       |
|                                 |            | 1<=Number of injection pulses<=2 when ECM request injection to EDU | "Illegal Req.(too long/short/close)" or "wrong segment Req. " or "simultaneous Req. " or "number of pulse > 2 or < 1 if rpm> 300rpm and bp>5mm3/st and bpw>60us and blankshot not active | IGN on<br>Poweruptime>0.5sec<br>CAN MSG from EDU is valid<br>Not in Poweroff Mode<br>rpm>300rpm | 130 out of 150<br>(Every 32ms)                | Monitoring in EDU and message transferred via CAN |   |
| Injector 2 Output Circuit (R/C) | P1226      | No Error Message from EDU  | Signal from TFD  | IGN on<br>Poweruptime>0.5sec<br>rpm>300rpm Fuel Mode  | 130 out of 150<br>(Every 32ms)                | OUTD Monitoring in ECM                            | B                                       |
|                                 |            | 1<=Number of injection pulses<=2 when ECM request injection to EDU | "Illegal Req.(too long/short/close)" or "wrong segment Req. " or "simultaneous Req. " or "number of pulse > 2 or < 1 if rpm> 300rpm and bp>5mm3/st and bpw>60us and blankshot not active | IGN on<br>Poweruptime>0.5sec<br>CAN MSG from EDU is valid<br>Not in Poweroff Mode<br>rpm>300rpm | 130 out of 150<br>(Every 32ms)                | Monitoring in EDU and message transferred via CAN |   |
| Injector 3 Output Circuit (R/C) | P1229      | No Error Message from EDU  | Short High Signal from TFD   | IGN on<br>Poweruptime>0.5sec<br>rpm>300rpm Fuel Mode  | 130 out of 150<br>(Every 32ms)                | OUTD Monitoring in ECM                            | B                                       |
|                                 |            | 1<=Number of injection pulses<=2 when ECM request injection to EDU | "Illegal Req.(too long/short/close)" or "wrong segment Req. " or "simultaneous Req. " or "number of pulse > 2 or < 1 if rpm> 300rpm and bp>5mm3/st and bpw>60us and blankshot not active | IGN on<br>Poweruptime>0.5sec<br>CAN MSG from EDU is valid<br>Not in Poweroff Mode<br>rpm>300rpm | 130 out of 150<br>(Every 32ms)                | Monitoring in EDU and message transferred via CAN |   |
| Injector 4 Output Circuit (R/C) | P1232      | No Error Message from EDU  | Signal from TFD  | IGN on<br>Poweruptime>0.5sec<br>rpm>300rpm Fuel Mode  | 130 out of 150<br>(Every 32ms)                | OUTD Monitoring in ECM                            | B                                       |

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|---------------------------------|------------|--|--|---|---|---|---|
|                                 |            | 1<=Number of injection pulses<=2 when ECM request injection to EDU | "Illegal Req.(too long/short/close)" or "wrong segment Req. " or "simultaneous Req. " or "number of pulse > 2 or < 1 if rpm> 300rpm and bp>5mm3/st and bpw>60us and blankshot not active | IGN on<br>Poweruptime>0.5sec<br>CAN MSG from EDU is valid<br>Not in Poweroff Mode<br>rpm>300rpm | 130 out of 150<br>(Every 32ms)                | Monitoring in EDU and message transferred via CAN |   |
| Injector 5 Output Circuit (R/C) | P1235      | No Error Message from EDU  | Signal from TFD  | IGN on<br>Poweruptime>0.5sec<br>rpm>300rpm Fuel Mode  | 130 out of 150<br>(Every 32ms)                | OUTD Monitoring in ECM                            | B                                       |
|                                 |            | 1<=Number of injection pulses<=2 when ECM request injection to EDU | "Illegal Req.(too long/short/close)" or "wrong segment Req. " or "simultaneous Req. " or "number of pulse > 2 or < 1 if rpm> 300rpm and bp>5mm3/st and bpw>60us and blankshot not active | IGN on<br>Poweruptime>0.5sec<br>CAN MSG from EDU is valid<br>Not in Poweroff Mode<br>rpm>300rpm | 130 out of 150<br>(Every 32ms)                | Monitoring in EDU and message transferred via CAN |   |
| Injector 6 Output Circuit (R/C) | P1238      | No Error Message from EDU  | Signal from TFD  | IGN on<br>Poweruptime>0.5sec<br>rpm>300rpm Fuel Mode  | 130 out of 150<br>(Every 32ms)                | OUTD Monitoring in ECM                            | B                                       |
|                                 |            | 1<=Number of injection pulses<=2 when ECM request injection to EDU | "Illegal Req.(too long/short/close)" or "wrong segment Req. " or "simultaneous Req. " or "number of pulse > 2 or < 1 if rpm> 300rpm and bp>5mm3/st and bpw>60us and blankshot not active | IGN on<br>Poweruptime>0.5sec<br>CAN MSG from EDU is valid<br>Not in Poweroff Mode<br>rpm>300rpm | 130 out of 150<br>(Every 32ms)                | Monitoring in EDU and message transferred via CAN |   |
| Injector 7 Output Circuit (R/C) | P1241      | No Error Message from EDU  | Signal from TFD  | IGN on<br>Poweruptime>0.5sec<br>rpm>300rpm Fuel Mode  | 130 out of 150<br>(Every 32ms)                | OUTD Monitoring in ECM                            | B                                       |
|                                 |            | 1<=Number of injection pulses<=2 when ECM request injection to EDU | "Illegal Req.(too long/short/close)" or "wrong segment Req. " or "simultaneous Req. " or "number of pulse > 2 or < 1 if rpm> 300rpm and bp>5mm3/st and bpw>60us and blankshot not active | IGN on<br>Poweruptime>0.5sec<br>CAN MSG from EDU is valid<br>Not in Poweroff Mode<br>rpm>300rpm | 130 out of 150<br>(Every 32ms)                | Monitoring in EDU and message transferred via CAN |   |
| Injector 8 Output Circuit (R/C) | P1244      | No Error Message from EDU  | Signal from TFD  | IGN on<br>Poweruptime>0.5sec<br>rpm>300rpm Fuel Mode  | 130 out of 150<br>(Every 32ms)                | OUTD Monitoring in ECM                            | B                                       |

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|---|------------|--|--|--|--|---|---|
|   |            | 1<=Number of injection pulses<=2 when ECM request injection to EDU | "Illegal Req.(too long/short/close)" or "wrong segment Req. " or "simultaneous Req. " or "number of pulse > 2 or < 1 if rpm> 300rpm and bp>5mm3/st and bpw>60us and blankshot not active | IGN on<br>Poweruptime>0.5sec<br>CAN MSG from EDU is valid<br>Not in Poweroff Mode<br>rpm>300rpm  | 130 out of 150 (Every 32ms)  | Monitoring in EDU and message transferred via CAN |   |
| Injector Positive Voltage Control Circuit Group 1 | P2146      | No Error Message from EDU  | "HSOC #1 or #4 or #6 or #7" or "LSOC #1 or #4 or #6 or #7" or "Boost low EDU Bank 1" or "load drop #1 or #4 or #6 or #7"   | CAN MSG from EDU is valid<br>Power up time>0.5sec<br>Power off Mode<br>IGN on<br>Not in  | 20 out of 40 (32ms)  | Monitoring in EDU and message transferred via CAN | A                                       |
| Injector Positive Voltage Control Circuit Group 2 | P2149      | No Error Message from EDU  | "HSOC #2 or #3 or #5 or #8" or "LSOC #2 or #3 or #5 or #8" or "Boost low EDU Bank 2" or "load drop #2 or #3 or #5 or #8"   | CAN MSG from EDU is valid<br>Power up time>0.5sec<br>Power off Mode<br>IGN on<br>Not in  | 20 out of 40 (32ms)  | Monitoring in EDU and message transferred via CAN | A                                       |
| Engine Misfire Detected                           | P0300      | # of detected misfire cylinders =< 1                               | Number of detected misfire cylinders > 1   | Misfire Test Completed=TRUE  | once per ignition cycle  | Cylinder engine speed and cylinder fuel rate      | B                                       |
| Cylinder 1 Misfire Detected                       | P0301      | Cylinder #1 fuel rate adjustment < 14.5 mm3/stroke                 | Cylinder #1 fuel rate greater than desired fuel rate by >= 14.5 mm3/stroke   | P0335,P0336,P0116,P0117,P0118 are not set.<br>Coolant temperature >= 55.5degC<br><br>Engine mode =Idle mode (rpm<=930rpm and vhecle speed<=100MPH)<br>Cylinder Balancing=Enable.<br>( 104degC>Coolant temp>=30degC and APS <1% and 200rpm< =rpm <=1000rpm and vhecle speed <=1MPH and fuel >=3 mm^3/st )<br>Device control=Not act | Each Test performed for10 seconds if pending fail counter>=2 Report Diagnostic Failed if Pending Passed Counter>=2 ReportDiagnostic Passed Max thtee test performed per ignition cycle\\ | Cylinder engine speed and cylinder fuel rate      | B                                       |
| Cylinder 2 Misfire Detected                       | P0302      | Cylinder #2 fuel rate adjustment < 14.5 mm3/stroke                 | Cylinder 2 fuel rate greater than desired fuel rate by >= 14.5 mm3/stroke  | P0335,P0336,P0116,P0117,P0118 are not set.<br>Coolant temperature >= 55.5degC<br><br>Engine mode =Idle mode (rpm<=930rpm and vhecle speed<=100MPH)<br>Cylinder Balancing=Enable.<br>( 104degC>Coolant temp>=30degC and APS <1% and 200rpm< =rpm <=1000rpm and vhecle speed <=1MPH and fuel >=3 mm^3/st )<br>Device control=Not act | Each Test performed for10 seconds if pending fail counter>=2 Report Diagnostic Failed if Pending Passed Counter>=2 ReportDiagnostic Passed Max thtee test performed per ignition cycle\\ | Cylinder engine speed and cylinder fuel rate      | B                                       |

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|-----------------------------|------------|---|---|---|--|--|---|
| Cylinder 3 Misfire Detected | P0303      | Cylinder #3 fuel rate adjustment < 14.5 mm <sup>3</sup> /stroke | Cylinder #3 fuel rate greater than desired fuel rate by >= 14.5 mm <sup>3</sup> /stroke | P0335,P0336,P0116,P0117,P0118 are not set.<br>Coolant temperature >= 55.5degC<br><br>Engine mode =Idle mode (rpm<=930rpm and vhecle speed<=100MPH)<br>Cylinder Balancing=Enable.<br>( 104degC>Coolant temp>=-30degC and APS <1% and 200rpm< =rpm <=1000rpm and vhecle speed <=1MPH and fuel >=3 mm <sup>3</sup> /st )<br>Device control=Not act | Each Test performed for10 seconds if pending fail counter>=2 Report Diagnostic Failed if Pending Passed Counter>=2 ReportDiagnostic Passed Max thtee test performed per ignition cycle\\ | Cylinder engine speed and cylinder fuel rate | B                                       |
| Cylinder 4 Misfire Detected | P0304      | Cylinder #4 fuel rate adjustment < 14.5 mm <sup>3</sup> /stroke | Cylinder #4 fuel rate greater than desired fuel rate by >= 14.5 mm <sup>3</sup> /stroke | P0335,P0336,P0116,P0117,P0118 are not set.<br>Coolant temperature >= 55.5degC<br><br>Engine mode =Idle mode (rpm<=930rpm and vhecle speed<=100MPH)<br>Cylinder Balancing=Enable.<br>( 104degC>Coolant temp>=-30degC and APS <1% and 200rpm< =rpm <=1000rpm and vhecle speed <=1MPH and fuel >=3 mm <sup>3</sup> /st )<br>Device control=Not act | Each Test performed for10 seconds if pending fail counter>=2 Report Diagnostic Failed if Pending Passed Counter>=2 ReportDiagnostic Passed Max thtee test performed per ignition cycle\\ | Cylinder engine speed and cylinder fuel rate | B                                       |
| Cylinder 5 Misfire Detected | P0305      | Cylinder #5 fuel rate adjustment < 14.5 mm <sup>3</sup> /stroke | Cylinder #5 fuel rate greater than desired fuel rate by >= 14.5 mm <sup>3</sup> /stroke | P0335,P0336,P0116,P0117,P0118 are not set.<br>Coolant temperature >= 55.5degC<br><br>Engine mode =Idle mode (rpm<=930rpm and vhecle speed<=100MPH)<br>Cylinder Balancing=Enable.<br>( 104degC>Coolant temp>=-30degC and APS <1% and 200rpm< =rpm <=1000rpm and vhecle speed <=1MPH and fuel >=3 mm <sup>3</sup> /st )<br>Device control=Not act | Each Test performed for10 seconds if pending fail counter>=2 Report Diagnostic Failed if Pending Passed Counter>=2 ReportDiagnostic Passed Max thtee test performed per ignition cycle\\ | Cylinder engine speed and cylinder fuel rate | B                                       |
| Cylinder 6 Misfire Detected | P0306      | Cylinder #6 fuel rate adjustment < 14.5 mm <sup>3</sup> /stroke | Cylinder #6 fuel rate greater than desired fuel rate by >= 14.5 mm <sup>3</sup> /stroke | P0335,P0336,P0116,P0117,P0118 are not set.<br>Coolant temperature >= 55.5degC<br><br>Engine mode =Idle mode (rpm<=930rpm and vhecle speed<=100MPH)<br>Cylinder Balancing=Enable.<br>( 104degC>Coolant temp>=-30degC and APS <1% and 200rpm< =rpm <=1000rpm and vhecle speed <=1MPH and fuel >=3 mm <sup>3</sup> /st )<br>Device control=Not act | Each Test performed for10 seconds if pending fail counter>=2 Report Diagnostic Failed if Pending Passed Counter>=2 ReportDiagnostic Passed Max thtee test performed per ignition cycle\\ | Cylinder engine speed and cylinder fuel rate | B                                       |

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|--|------------|---|---|---|--|--|---|
| Cylinder 7 Misfire Detected                  | P0307      | Cylinder #7 fuel rate adjustment < 14.5 mm <sup>3</sup> /stroke | Cylinder #7 fuel rate greater than desired fuel rate by >= 14.5 mm <sup>3</sup> /stroke | P0335,P0336,P0116,P0117,P0118 are not set.<br>Coolant temperature >= 55.5degC<br><br>Engine mode =Idle mode<br>(rpm<=930rpm and vhecle speed<=100MPH)<br>Cylinder Balancing=Enable.<br>( 104degC>Coolant temp>=30degC and APS <1% and 200rpm< =rpm <=1000rpm and vhecle speed <=1MPH and fuel >=3 mm <sup>3</sup> /st )<br>Device control=Not act | Each Test performed for10 seconds if pending fail counter>=2 Report Diagnostic Failed if Pending Passed Counter>=2 ReportDiagnostic Passed Max thtee test performed per ignition cycle\\ | Cylinder engine speed and cylinder fuel rate                           | B                                       |
| Cylinder 8 Misfire Detected                  | P0308      | Cylinder #8 fuel rate adjustment < 14.5 mm <sup>3</sup> /stroke | Cylinder #8 fuel rate greater than desired fuel rate by >= 14.5 mm <sup>3</sup> /stroke | P0335,P0336,P0116,P0117,P0118 are not set.<br>Coolant temperature >= 55.5degC<br><br>Engine mode =Idle mode<br>(rpm<=930rpm and vhecle speed<=100MPH)<br>Cylinder Balancing=Enable.<br>( 104degC>Coolant temp>=30degC and APS <1% and 200rpm< =rpm <=1000rpm and vhecle speed <=1MPH and fuel >=3 mm <sup>3</sup> /st )<br>Device control=Not act | Each Test performed for10 seconds if pending fail counter>=2 Report Diagnostic Failed if Pending Passed Counter>=2 ReportDiagnostic Passed Max thtee test performed per ignition cycle\\ | Cylinder engine speed and cylinder fuel rate                           | B                                       |
| Crankshaft Position [CKP] Sensor Circuit     | P0335      | Hall Effect Sensor  | No Crank Edge counter >=5   | CAM is rotating Ignition ON<br>Key_on_time>0.5sec<br>Not in powerdown mode  | 60 failures out of 80 samples. Samples are taken every 31.6 ms   | Checks the number of Crank pulses every 7.8 ms                         | B                                       |
| Crankshaft Position [CKP] Sensor Performance | P0336      | Hall Effect Sensor<br>57 pulses and gap per 1 crank revolution  | Number of teeth between gap and gap is not equal to 57 but not equal to 0               | Ignition ON<br>Key_on_time>0.5sec Not in powerdown mode<br>As soon as a synch tooth is detected   | 15 failures out of 20 samples  | Checks the number of Crank pulses between the last synch event and the | B                                       |
| Camshaft Position [CMP] Sensor Circuit       | P0340      | Hall Effect Sensor  | No CAM interrupts received in 2 seconds.  | Engine speed > 60rpm Ignition ON<br>Not in Power down mode<br>Key_on_time>0.5sec  | 60 failures out of 80 samples. Samples are taken every 31.6 ms.  | Checks CAM interrupts every 7.8 ms                                     | A                                       |
| Camshaft Position [CMP] Sensor Performance   | P0341      | 10 <= Crank tooth at CAM edge <= 14                             | 14 < Crank tooth at CAM edge or Crank tooth at CAM edge < 10                            | Ignition On Not in powerdown mode<br>Keyontime>0.5sec Engine speed > 60rpm<br>No related malfunction<br>In Syncro_Mode  | 15 failures out of 20 samples Every crank revolution   | Check crank tooth number at CAM edge                                   | B                                       |
| High Resolution Circuit                      | P0370      | Buffered Signal of Hall Effect Sensor                           | Message has the 'No crank signal' bit on.   | Engine speed >= 60rpm Ignition ON<br>Key_on_time>0.5sec<br>Not in Power down mode   | 100 failures out of 120 samples. Samples are taken every 31.6 ms.  | Monitored by EDU and message transferred by CAN                        | A                                       |
| High Resolution System Performance           | P0374      | Buffered Signal of Hall Effect Sensor                           | Message has the '57X Signal Implausible' bit on.  | Engine speed >= 60rpm Ignition ON<br>Key_on_time>0.5sec<br>Not in Power down mode   | 100 failures out of 120 samples. Samples are taken every 31.6 ms.  | Monitored by EDU and message transferred by CAN                        | A                                       |



## 2004 6.6L Duramax Diesel (LB7) C/K-truck ENGINE DIAGNOSTIC PARAMETERS

| SENSED PARAMETER                                   | FAULT CODE | ACCEPTABLE OPERATING RANGE AND RATIONALITY               | PRIMARY MALFUNCTION DETECTION PARAMETERS  | SECONDARY MONITORING PARAMETERS AND CONDITIONS  | MONITORING TIME LENGTH AND FREQUENCY OF CHECK  | MONITORING METHOD                                | FAULT CODE STORAGE AND MIL ILLUMINATION |
|--|------------|--|---|---|--|--|---|
| Wait to Start Lamp (WTS) Control Circuit           | P0381      | Ignition voltage between 6 and 18 volts                  | WTS Output<br>WTS fail counter incremented if WTS output driver indicates a fault condition (open/short ckt)  | Ignition on<br>Ignition voltage between 6 and 18 volts  | Greater than or equal to 5 fail counts<br>WTS Output monitored at least every 500 msec |  | B                                       |
| Fuel Injector Control Module Performance           | P0611      | No Error Message from EDU                                | Micro.C or MM defective" or "A/D conversion SRC violation" or Monitoring HW defect.<br>if 10 <= battery voltage <= 18 or "A/D conversion Timeout Error" | Ignition on<br>J1939 Initialization is done<br>Key_on_time > 0.5sec<br>Not in Poweroff Mode<br>CAN MSG is Valid<br>Engine Speed >= 0rpm | 30 out of 50 (Every 125ms)   | Monitored by EDU and message transferred by CAN  | B                                       |
| Fuel Injector Control Module Relay Control Circuit | P0612      | No ODM failure flag from hardware I/O                    | OUTD state and F/B voltage does not match   | IGNITION ON<br>J1939 Initialization is done<br>Not in Powerdown_Mode<br>Key_on_time>0.5 sec.  | 30 out of 50 (Every 125ms)   | Discrete flag from hardware I/O                  | B                                       |
| Glow Plug ControlModule(GPCM) Performance          | P0670      | No Error Message from GPCM                               | KI 30 Battery line not connected or Any of the 8 glow plug switches is defective or System is in standby because of overvoltage.                        | Ignition on<br>J1939 Initialization is done<br>Not in Poweroff Mode<br>CAN MSG is Valid   | 50 out of 100 (Every 125ms)  | Monitored by GPCM and message transferred by CAN | B                                       |
| Cylinder #1 Glow Plug Control Circuit              | P0671      | No Error Message from GPCM on status of Cyl #1 Glow Plug | Glow Plug line is open or Glow Plug line is shorted   | Ignition on<br>J1939 Initialization is done<br>Not in Poweroff Mode<br>CAN MSG is Valid<br>Code U0073 or U0106 not set                  | 50 out of 100 (Every 125ms)  | Monitored by GPCM and message transferred by CAN | B                                       |
| Cylinder #2 Glow Plug Control Circuit              | P0672      | No Error Message from GPCM on status of Cyl #2 Glow Plug | Glow Plug line is open or Glow Plug line is shorted   | Ignition on<br>J1939 Initialization is done<br>Not in Poweroff Mode<br>CAN MSG is Valid<br>Code U0073 or U0106 not set                  | 50 out of 100 (Every 125ms)  | Monitored by GPCM and message transferred by CAN | B                                       |
| Cylinder #3 Glow Plug Control Circuit              | P0673      | No Error Message from GPCM on status of Cyl #3 Glow Plug | Glow Plug line is open or Glow Plug line is shorted   | Ignition on<br>J1939 Initialization is done<br>Not in Poweroff Mode<br>CAN MSG is Valid<br>Code U0073 or U0106 not set                  | 50 out of 100 (Every 125ms)  | Monitored by GPCM and message transferred by CAN | B                                       |

## 2004 6.6L Duramax Diesel (LB7) C/K-truck ENGINE DIAGNOSTIC PARAMETERS

| SENSED PARAMETER                      | FAULT CODE | ACCEPTABLE OPERATING RANGE AND RATIONALITY               | PRIMARY MALFUNCTION DETECTION PARAMETERS  | SECONDARY MONITORING PARAMETERS AND CONDITIONS   | MONITORING TIME LENGTH AND FREQUENCY OF CHECK | MONITORING METHOD                                | FAULT CODE STORAGE AND MIL ILLUMINATION |
|---------------------------------------|------------|--|---|--|---|--|---|
| Cylinder #4 Glow Plug Control Circuit | P0674      | No Error Message from GPCM on status of Cyl #4 Glow Plug | Glow Plug line is open or Glow Plug line is shorted   | Ignition on<br>J1939 Initialization is done<br>Not in Poweroff Mode<br>CAN MSG is Valid<br>Code U0073 or U0106 not set | 50 out of 100<br>(Every 125ms)                | Monitored by GPCM and message transferred by CAN | B                                       |
| Cylinder #5 Glow Plug Control Circuit | P0675      | No Error Message from GPCM on status of Cyl #5 Glow Plug | Glow Plug line is open or Glow Plug line is shorted   | Ignition on<br>J1939 Initialization is done<br>Not in Poweroff Mode<br>CAN MSG is Valid<br>Code U0073 or U0106 not set | 50 out of 100<br>(Every 125ms)                | Monitored by GPCM and message transferred by CAN | B                                       |
| Cylinder #6 Glow Plug Control Circuit | P0676      | No Error Message from GPCM on status of Cyl #6 Glow Plug | Glow Plug line is open or Glow Plug line is shorted   | Ignition on<br>J1939 Initialization is done<br>Not in Poweroff Mode<br>CAN MSG is Valid<br>Code U0073 or U0106 not set | 50 out of 100<br>(Every 125ms)                | Monitored by GPCM and message transferred by CAN | B                                       |
| Cylinder #7 Glow Plug Control Circuit | P0677      | No Error Message from GPCM on status of Cyl #7 Glow Plug | Glow Plug line is open or Glow Plug line is shorted   | Ignition on<br>J1939 Initialization is done<br>Not in Poweroff Mode<br>CAN MSG is Valid<br>Code U0073 or U0106 not set | 50 out of 100<br>(Every 125ms)                | Monitored by GPCM and message transferred by CAN | B                                       |
| Cylinder #8 Glow Plug Control Circuit | P0678      | No Error Message from GPCM on status of Cyl #8 Glow Plug | Glow Plug line is open or Glow Plug line is shorted   | Ignition on<br>J1939 Initialization is done<br>Not in Poweroff Mode<br>CAN MSG is Valid<br>Code U0073 or U0106 not set | 50 out of 100<br>(Every 125ms)                | Monitored by GPCM and message transferred by CAN | B                                       |
| EDU Booster Current Fail A, Bank1     | P1293      | No Error Message from EDU                                | Any cylinder of<br>"Current decrease Error"<br><br>(-100us < Injector duration time <100us) | Ignition on<br>J1939 Initialization is done<br>Key_on_time > 0.5sec<br>Not in Poweroff Mode<br>CAN MSG is Valid        | 30 out of 50<br>(Every 125ms)                 | Monitored by EDU and message transferred by CAN  | A                                       |
| EDU Booster Current Fail A, Bank2     | P1294      | No Error Message from EDU                                | Any cylinder of<br>"Current decrease Error"<br><br>(-100us < Injector duration time <100us) | Ignition on<br>J1939 Initialization is done<br>Key_on_time > 0.5sec<br>Not in Poweroff Mode<br>CAN MSG is Valid        | 30 out of 50<br>(Every 125ms)                 | Monitored by EDU and message transferred by CAN  | A                                       |

## 2004 6.6L Duramax Diesel (LB7) C/K-truck ENGINE DIAGNOSTIC PARAMETERS

| SENSED PARAMETER                                      | FAULT CODE | ACCEPTABLE OPERATING RANGE AND RATIONALITY   | PRIMARY MALFUNCTION DETECTION PARAMETERS   | SECONDARY MONITORING PARAMETERS AND CONDITIONS  | MONITORING TIME LENGTH AND FREQUENCY OF CHECK                                  | MONITORING METHOD   | FAULT CODE STORAGE AND MIL ILLUMINATION |
|---|------------|--|--|---|--|---|---|
| EDU Booster Current Fail B, Bank1                     | P1295      | No Error Message from EDU  | Any cylinder of "Current decrease Error"<br>(-100us < Injector duration time <100us)   | Ignition on J1939 Initialization is done<br>Key_on_time > 0.5sec<br>Not in Poweroff Mode<br>CAN MSG is Valid  | 30 out of 50 (Every 125ms)   | Monitored by EDU and message transferred by CAN                           | A                                       |
| EDU Booster Current Fail B, Bank2                     | P1296      | No Error Message from EDU  | Any cylinder of "Current decrease Error"<br>(-100us < Injector duration time <100us)   | Ignition on J1939 Initialization is done<br>Key_on_time > 0.5sec<br>Not in Poweroff Mode<br>CAN MSG is Valid  | 30 out of 50 (Every 125ms)   | Monitored by EDU and message transferred by CAN                           | A                                       |
| Fuel Injector control Module Driver Stuck On          | P1687      | No Error Message from EDU  | Any cylinder of "Current permanently Error"  | Ignition on J1939 Initialization is done<br>Key_on_time > 0.5sec<br>Not in Poweroff Mode<br>CAN MSG is Valid  | 30 out of 50 (Every 125ms)   | Monitored by EDU and message transferred by CAN                           | A                                       |
| Control Module Ignition Off Timer Performance         | P2610      | ignition off time delta = 1sec AND<br>ignition off timer >= 0 sec AND ignition off timer <= 10 sec AND timer is incrementing<br>Detects a faulty Ignition off Timer circuit. | Ignition off timer reads < 0 sec OR<br>Ignition off timer reads >10 sec OR<br>timer unchanged for 60 sec OR<br>timer increment not equal 1 sec | Ignition off timer is running diagnostic has not yet run to completion  | Test performed continuously  | Ignition off timer  | B                                       |
| Lost Communications with Fuel Injector Control Module | U0105      | Toggging bit should be inverted every 20msec   | Can Message is not updated for 3 count<br>(By refering Toggling bit every 15.6ms)  | Ignition on J1939 Initialization is done<br>Key_on_time > 0.5sec<br>Not in Poweroff Mode<br>Divece contorl is not active  | 30 out of 50 (Every 125ms)   | Message from EDU via CAN (Monitor the status of Message B7, toggging bit) | B                                       |
| Mass Air Flow (MAF) Sensor Performance                | P0101      | 1.014v to 4.670 v<br>11 kg/hr to 1620 kg/hr<br>Detects an in range sensor fault It can also detect an open circuit running engine<br>rational stability = .15625 sec         | The delta between expected MAF and measured MAF > 2d look-up see chart 1.  | P0102,P0103,P2227,P2228,P2229,P0116,<br>,P0117,P0118,P0112,P0113,P0234,P0299,<br>P0237,P0238,<br>P0335,P0336,P0016,P0340,P0341,P0370,<br>,P0374 are not set.<br>9v < IGN volts <18 Engine rom<=3500rpm<br>ldelta Engie rpm<=50rpm ldelta desierd<br>QI<=10mm3/st Air temp>-20.25degC<br>Coolant temp>-20.25degC stable<br>time>=01.5sec | Diagnostic set conditions true for 12 seconds<br>Test performed continuously   | EGR Control Pressure Sensor<br>Mass Air Flow Sensor                       | B                                       |
| Mass Air Flow (MAF) Sensor Circuit Low Voltage        | P0102      | 1.014v to 4.670 v<br>11 kg/hr to 1620 kg/hr<br>Detects a sensor circuit low voltage  | Mass Air Flow Input Voltage<0.42 volts<br>-same as-<br>Mass Air Flow<36 kg/hr  | Engine Run Time > 2 sec<br>Engine Speed > 500 RPM<br>Ignition Voltage > 7-9v<br>Above conditions have been met for >3secs- 3.125secs  | Diagnostic set conditions true for for6 seconds<br>Test performed continuously | Mass Air Flow Sensor  | B                                       |

## 2004 6.6L Duramax Diesel (LB7) C/K-truck ENGINE DIAGNOSTIC PARAMETERS

| SENSED PARAMETER                                | FAULT CODE | ACCEPTABLE OPERATING RANGE AND RATIONALITY  | PRIMARY MALFUNCTION DETECTION PARAMETERS   | SECONDARY MONITORING PARAMETERS AND CONDITIONS  | MONITORING TIME LENGTH AND FREQUENCY OF CHECK                                    | MONITORING METHOD      | FAULT CODE STORAGE AND MIL ILLUMINATION |
|---|------------|---|--|---|--|------------------------|---|
| Mass Air Flow (MAF) Sensor Circuit High Voltage | P0103      | 1.014v to 4.670 v<br>11 kg/hr to 1620 kg/hr<br>Detects a sensor circuit High voltage                                      | Mass Air Flow Input Voltage>4.5 volts<br>-same as-<br>Mass Air Flow>1600kg/hr    | Engine Run Time > 2 sec<br>2500rpm>=Engine Speed > 500 RPM<br>Ignition Voltage >9v<br>Inlet Air Temp > -6.75 degC<br>None of the following codes are set;P0112 andP0113<br>Above conditions have been met for >3secs  | Diagnostic set conditions true for for6 seconds<br>Test performed continuously   | Mass Air Flow Sensor   | B                                       |
| Barometric Pressure Sensor Performance          | P2227      | 0.78v to 4.86v 40kPa to 202kPa<br>Detects in range fault of Baro sensor<br>Baro diff =Barometric Pressure - MAP pressure. | Baro diff =Barometric Pressure- MAP pressure<br>-15 kpa < Baro diff < 15 kpa     | None of the following codes are set:<br>P0101,P0102,P0103,P2228,P2229,P0116<br>P0117,P0118,P0299,P0237,P0238,P0335<br>P0336, P0500<br>Engine runtime>8 sec<br>580 < Engine Speed < 900<br>aps < 69%<br>MAF < 50 grams/sec<br>mph < 25<br>Coolant temp>20.25DegC<br>PTO is not Active<br>Stable time>=5sec | Diagnostic set conditions true for 6 seconds<br>Test performed continuously      | Baro Pressure Sensor   | B                                       |
| Barometric Pressure Circuit Low Input           | P2228      | 0.78v to 4.86v 40kPa to 202kPa<br>Detects baro sensor shorted to ground or open.  | Baro Pressure < 0.114 v<br>- same as -<br>Baro Pressure < 40kPa                  | Engine runtime>1 sec<br>Ignition voltage > 7v   | Diagnostic set conditions true for for 10 seconds<br>Test performed continuously | Baro Pressure Sensor   | B                                       |
| Barometric Pressure Circuit High Input          | P2229      | 0.78v to 4.86v 40kPa to 202kPa<br>Detects baro sensor circuit short to high voltage                                       | Baro Pressure >4.65 v - same as -<br>Baro Pressure >110KPa                       | Engine runtime>1 sec  | Diagnostic set conditions true for for 10 seconds<br>Test performed continuously | Baro Pressure Sensor   | B                                       |
| Intake Air Temperature Circuit Low Input        | P0112      | 0.24volt to 4.86 volts<br>-40degCto152degC<br>Detects a sensor circuit short to ground                                    | Air temperature sensor voltage<0.24 volt<br>-same as-<br>Air temperature>160degC | Coolant temperature<50.25deg C<br>Coolant min temperature = 20.25 degC<br>Ignition voltage > 7v<br>P0116,P0117,and,P0118 are not set.   | Diagnostic set conditions true for for10 seconds<br>Test performed continuously  | Air temperature sensor | B                                       |
| Intake Air Temperature Circuit High Input       | P0113      | 0.24volt to 4.86 volts<br>-<br>40degCto152degC<br>Detects a sensor circuit short high voltage or a sensor circuit open    | Air temperature sensor voltage>4.86 volt<br>-same as-<br>Air temperature<-40degC | Engine runtime > 47 15 minutes  | Diagnostic set conditions true for10 seconds<br>Test performed continuously      | Air temperature sensor | B                                       |

## 2004 6.6L Duramax Diesel (LB7) C/K-truck ENGINE DIAGNOSTIC PARAMETERS

| SENSED PARAMETER  | FAULT CODE | ACCEPTABLE OPERATING RANGE AND RATIONALITY  | PRIMARY MALFUNCTION DETECTION PARAMETERS   | SECONDARY MONITORING PARAMETERS AND CONDITIONS  | MONITORING TIME LENGTH AND FREQUENCY OF CHECK                                 | MONITORING METHOD  | FAULT CODE STORAGE AND MIL ILLUMINATION |
|---|------------|---|--|---|---|--|---|
| Engine Coolant Temperature Performance  | P0116      | Coolant temp delta =(Startup coolant temperature - Startup Intake Air temperature). Acceptable, if Coolant Temp Delta < 5.25degC. Detects delta temp. due to block heater effect or faulty in-range coolant temp.sensor. Engine speed >= 600RPM | Coolant temp delta = (Start-up coolant temperature - Start-up Intake Air temperature) Coolant temp delta > 5.25degC unaffected by block heater                                 | P0112, P0113, P0117, P0118, P2610, P0500 not set, @Start-up IAT > 15degC, Engine off timer>36000 sec, VSS>15MPH for>400sec., Calculate diff air temp=(startup air temp - intake air temp). If diff air temp > 5.25 deg C, abort test do to block heater infl  | Performed once just after engine start and conditions are met.                | Coolant temperature sensor Intake Air temperature sensor | B                                       |
| Engine Coolant Temperature Circuit Low Input  | P0117      | 0.24volt to 4.76 volts -40degCto152degC Detects a sensor circuit short to ground Coolant temp high >= 56.25 degC  | Coolant temperature sensor voltage<0.24volt as- Coolant temperature>160degC  | None  | Diagnostic set conditions true for for10 seconds Test performed continuously  | Coolant temperature sensor                               | B                                       |
| Engine Coolant Temperature Circuit High Input   | P0118      | 0.24volt to 4.76 volts -40deg Cto152deg C Detects a sensor circuit short to high voltage or a sensor circuit open   | Coolant temperature sensor voltage>4.76volt -same as- Coolant temperature<-40deg C   | Engine run timer>8 minutes  | Diagnostic set conditions true for for10seconds Test performed continuously   | coolant temperature sensor                               | B                                       |
| Engine Coolant Temperature (ECT) Below Thermostat Regulating Temperature Rev.Date Mar/24/03 | P0128      | Acceptable if Engine Temperature > 72degC. Detects engine not warm enough for stable operation due to faulty thermostat.  | Low Coolant temp range: Engine run time >= 925 secs, engine coolant temperature <72degC , Fuel burned since start >= 8.5million cu.mm., Total idle time since start < 300 sec. | Ambient air temperature < f(eng. startup temp); Ambient air temp > -7degC; -40degC < Engine start-up temp < 51degC; Engine is running; P0128 not yet passed; P0112, P0113,P0116,P0117,P0118,P0201,P0202 ,P0203,P0204,P0205,P0206,P0207,P0208,P0611,P0612,P1223,P1226,P1229,P1232,P1235,P1238,P1241,and P1244 not set. * See Chart 2 | Test performed once from start-up until a pass/fail/disable condition exists. | Engine coolant temperature sensor.                       | B                                       |
|   |            |   | High coolant temp range: Engine run time >= 500sec., engine coolant temperature <72degC , Fuel burned since start >=5 million cu.mm., Total idle time since start < 150sec.    | *Ambient air temperature >= f(eng. startup temp); Ambient air temp > -7degC; 51degC < Engine start-up temp < 65degC; Engine is running;P0128 not yet passed; P0112, P0113,P0116,P0117,P0118,,P0201,P0202,P0203,P0204,P0205,P0206,P0207,P0208,P0611,P0612,P1223,P1226,P1229,P1232,P1235,P1238,P1241,and P1244 not set. * See Chart 2 | Test performed once from start-up until a pass/fail/disable condition exists. |  |   |
| Fuel Circuit Sensor Performance   | P0181      | Fuel temp delta = (Start-up fuel temperature - Start-up coolant temperature); If - 9.75degC< fuel temp delta < 9.75degC. Detects delta temp. due to block heater effect or faulty in-range fuel temp.sensor.                                    | Fuel temp delta = (Start-up fuel temperature - Start-up coolant temperature) If -9.75degC> Fuel temp delta > 9.75degC unaffected by block heater.                              | P0112, P0113, P0182, P0183, P0500, P2610 not set. @Start-up IAT > 15degC, Engine off timer>36000 sec, VSS>15MPH for>400sec, diff air temp= (startup air temp - intake air temp). If diff air temp > 5degC abort test do to block heater influence.  | Performed once after engine start and conditions are met.                     | Fuel temperature sensor Intake Air temperature sensor.   | B                                       |

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| SENSED PARAMETER                            | FAULT CODE | ACCEPTABLE OPERATING RANGE AND RATIONALITY  | PRIMARY MALFUNCTION DETECTION PARAMETERS  | SECONDARY MONITORING PARAMETERS AND CONDITIONS  | MONITORING TIME LENGTH AND FREQUENCY OF CHECK                                  | MONITORING METHOD       | FAULT CODE STORAGE AND MIL ILLUMINATION |
|---|------------|---|---|---|--|-------------------------|---|
| Fuel Temperature Sensor Circuit Low Input   | P0182      | 0.24v -4.96v<br>-30degC to 129.75degC<br>Detects a sensor circuit short to ground line off tim.Date 5/2   | Fuel temperature<0.24 volts<br>- same as -<br>Fuel temperature>120degC-<br>129.75degC   | P0116, P0117, P0118, are not set<br>Coolant Temp < 60degC<br>Ignition voltage > 7v  | Diagnostic set conditions true for for2 seconds<br>Test performed continuously | Fuel temperature sensor | B                                       |
| Fuel Temperature Sensor Circuit High Input  | P0183      | 0.24 v to 4.96 v<br>-30degC to 129.75degC<br>Detects a sensor short to high voltage or sensor circuit open  | Fuel temperature > 4.96 v<br>- same as -<br>Fuel temperature < -30degC  | Engine running > 4 minutes  | Diagnostic set conditions true for for2 seconds<br>Test performed continuously | Fuel temperature sensor | B                                       |
| Turbochager Engine Overboost                | P0234      | Detects an Overboost condition and a biased high boost sensor by measuring the delta between a 3D lookup expected Boost table and measured Boost.           | The delta between a 3D lookup expected Boost table and measured Boost. > 35 kpa when the measured boost is greater than the expected. | P0237,P0238 not set<br>Engine running<br>500 <RPM < 3600 Idelta<br>rpmI<=50rpm<br>IDesierdQI<=10mm3/st<br>Intake air temp>=-20degC<br>Coolant temp>=20degC<br>stable timer>=5sec<br>EDC Diag Bank1 is not OFF<br>EDU Diag Bank2 is not OFF<br>runtime = 10sec           | Diagnostic set condition true for 12 second<br>Test performed continuously     | Boost Sensor            | B                                       |
| Turbochager Boost System Performance        | P0299      | Detects an underboost condition, a biased low sensor or an open circuit by measuring the delta between a 3D lookup expected Boost table and measured Boost. | The delta between a 3D lookup expected Boost table and measured Boost. > 35 kpa when the measured boost is less than the expected.    | P2227, P2228, P2229, P0237 ,P0238not set<br>Engine running<br>500< RPM < 3600 Idelta<br>rpmI<=50rpm<br>IDesierdQI<=10mm3/st<br>Intake air temp>=-20degC<br>Coolant temp>=20degC<br>stable timer>=5sec<br>EDC Diag Bank1 is not OFF<br>EDU Diag Bank2 is not OFF runtime | Diagnostic set condition true for 12 second<br>Test performed continuously     | Boost Sensor            | B                                       |
| Turbochager Boost Sensor Circuit Low Input  | P0237      | 1 volt to 4.75 volts<br>37kPa to 313kPa<br>Detects boost sensor circuit open  | Boost Sensor Signal <1.0 volts<br>-same as-<br>Boost Pressure <37kPa  | Ignition voltage >7 volts<br>Engine Run time>1sec   | Diagnostic set condition true for 2 second<br>Test performed continuously      | Boost Sensor            | B                                       |
| Turbochager Boost Sensor Circuit High Input | P0238      | 1 volt to 4.75 volts<br>37kPa to 313kPa<br>Detects boost sensor circuit short to high voltage   | Boost Sensor Signal >4.75 volts<br>-same as-<br>Boost Pressure >313kPa  | Engien Run time>1sec  | Diagnostic set condition true for 2 second<br>Test performed continuously      | Boost Sensor            | B                                       |

## 2004 6.6L Duramax Diesel (LB7) C/K-truck ENGINE DIAGNOSTIC PARAMETERS

| SENSED PARAMETER | FAULT CODE | ACCEPTABLE OPERATING RANGE AND RATIONALITY | PRIMARY MALFUNCTION DETECTION PARAMETERS | SECONDARY MONITORING PARAMETERS AND CONDITIONS | MONITORING TIME LENGTH AND FREQUENCY OF CHECK | MONITORING METHOD | FAULT CODE STORAGE AND MIL ILLUMINATION |
|------------------|------------|--|--|--|---|-------------------|---|
|------------------|------------|--|--|--|---|-------------------|---|

CHART 1

| RPM  | Value |
|------|-------|
| 0    | 10    |
| 200  | 10    |
| 400  | 10    |
| 600  | 10    |
| 800  | 20    |
| 1000 | 25    |
| 1200 | 30    |
| 1400 | 32    |
| 1600 | 34    |
| 1800 | 40    |
| 2000 | 45    |
| 2200 | 50    |
| 2400 | 55    |
| 2600 | 60    |
| 2800 | 65    |
| 3000 | 70    |
| 3200 | 70    |
| 3400 | 70    |
| 3600 | 70    |
| 3800 | 70    |
| 4000 | 70    |
| 4200 | 70    |
| 4400 | 70    |
| 4600 | 70    |
| 4800 | 70    |
| 5000 | 70    |

\*Tables

| Chart 2                     |                         |
|-----------------------------|-------------------------|
| Start-up Engine Temperature | Ambient Air Temperature |
| -40 degrees C               | 150                     |
| -16 degrees C               | 150                     |
| 8 degrees C                 | 16                      |
| 32 degrees C                | -1                      |
| 56 degrees C                | -13                     |
| 80 degrees C                | -13                     |
| 104 degrees C               | -13                     |
| 128 degrees C               | -13                     |
| 152 degrees C               | -13                     |

## 2004 6.6L Duramax Diesel (LB7) C/K-truck ENGINE DIAGNOSTIC PARAMETERS

| SENSED PARAMETER   | FAULT CODE | ACCEPTABLE OPERATING RANGE AND RATIONALITY              | PRIMARY MALFUNCTION DETECTION PARAMETERS   | SECONDARY MONITORING PARAMETERS AND CONDITIONS  | MONITORING TIME LENGTH AND FREQUENCY OF CHECK   | MONITORING METHOD                    | FAULT CODE STORAGE AND MIL ILLUMINATION |
|--|------------|---|--|---|---|--------------------------------------|---|
| Exhaust Gas Recirculation(EGR) Flow Insufficient         | P0401      | Detects reduction and increasing of EGR flow            | Difference between No EGR and Full EGR at Idle MAFPCYL <= 0.22g/cyl                    | No MAF(P0101,P0102,P0103),<br>Baro(P2227,P2228,P2229),IAT(P0112,P0113),<br>Coolant<br>Sensor(P0116,P0117,P0118),CrankCam<br>Sensor(P0335,P0336,P0340,P0341,P0370,P0374),VSS(P0500),5VRef(P0642,P0643) DTC set<br>IGNITION is ON<br>Engine Power Up Time > 0.5sec<br>Not In Powerdown_Mode<br>11V <= Battery Voltage <= 18V<br>0degC <= Intake Air Temp <=100-150.75degC<br>60degC <= Coolant Temp <=100degC<br>72KPa <= Baro<br>Vehicle speed <=0.25mph<br>640 580rpm<= Engine Speed <= 820 880rpm<br>2 3mm3/st<= Qdesired <=25mm3/st<br>TPS <= 1.17%<br>Idle_feedback = TRUE<br>dgegr_test_finish = TRUE<br>PTO is not active.<br>Device contorl is not active<br>Not Limp home mode | 10 seconds/sample<br>1 sample per key cycle.  | Delta Manifold Air Flow and Software | B                                       |
| Exhaust Gas Recirculation(EGR) Control Circuit           | P0403      | -100% <= DC Motor Duty Signal <= 99.99695%              | Short to Battery: 7.5A to 12.1A<br>Short to Ground: (IgnitionVoltage) - (0.8V to 1.2V) | IGNITION is ON<br>Engine Power Up Time > 0.5sec<br>Not In Powerdown_Mode<br>11V <= Battery Voltage <= 18V<br>-0degC <= Intake Air Temp <=150.75degC<br>60 57degC <= Coolant Temp <=100 degC<br>72KPa <= Baro<br>0% < EGR Duty Cycle<100%<br>RPCV_Relay is ON  | 78 Failure out of 80 samples. Samples are taken every 126.4ms.<br>Continuous monitoring | DC Motor                             | B                                       |
| Exhaust Gas Recirculation(EGR) Open Position Performance | P0404      | Detects valve position error between desired and actual | Difference current position - desired position >=15 6%                                 | IGNITION is ON<br>Engine Power Up Time > 0.5sec<br>Not In Powerdown_Mode<br>11V <= Battery Voltage <= 18V<br>0degC <= Intake Air Temp <= 150.75degC<br>60 57degC <= Coolant Temp <=100degC<br>72KPa <= Baro<br>Desired EGR Position > 0%<br>Desired Delta EGR <=3%<br>Codes P0642 or P0643 are not set  | 60 Failure out of 80 samples. Samples are taken every 126.4ms.<br>Continuous monitoring | Position Sensor                      | B                                       |



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| SENSED PARAMETER  | FAULT CODE | ACCEPTABLE OPERATING RANGE AND RATIONALITY   | PRIMARY MALFUNCTION DETECTION PARAMETERS  | SECONDARY MONITORING PARAMETERS AND CONDITIONS   | MONITORING TIME LENGTH AND FREQUENCY OF CHECK  | MONITORING METHOD | FAULT CODE STORAGE AND MIL ILLUMINATION |
|---|------------|--|---|--|--|-------------------|---|
| Exhaust Gas Recirculation(EGR) Position Sensor Circuit Low  | P0405      | 0.25 volt to 4.75volts<br>-12.38 % to 136.54%<br>Detects a sensor circuit low voltage.   | EGR Position <= 52RAW A/D counts  | IGNITION is ON<br>Engine Power Up Time > 0.5sec<br>Not In Powerdown_Mode<br>11V <= Battery Voltage <= 18V<br>-20 0degC <= Intake Air Temp <=100-150.75degC<br>-20 57degC <= Coolant Temp <=100degC<br>72KPa <= Baro  | 78 Failure out of 80 samples. Samples are taken every 126.4ms. Continuous monitoring | Position Sensor   | B                                       |
| Exhaust Gas Recirculation(EGR) Position Sensor Circuit High | P0406      | 0.25 volt to 4.75 volts<br>-12.38 % to 136.54%<br>Detects a sensor circuit high voltage.   | EGR Position >= 972RAW A/D counts   | IGNITION is ON<br>Engine Power Up Time > 0.5sec<br>Not In Powerdown_Mode<br>11V <= Battery Voltage <= 18V<br>0degC <= Intake Air Temp <= 150.75degC<br>57degC <= Coolant Temp <=100degC<br>72KPa <= Baro   | 78 Failure out of 80 samples. Samples are taken every 126.4ms. Continuous monitoring | Position Sensor   | B                                       |
| Exhaust Gas Recirculation(EGR) Closed Position Performance  | P1404      | Detects close position error<br>When EGR Target Lift<=0%<br>EGR Actual Lift Learned<6%<br>EGR_Offset >0.18%<br>EGR_Offset< 18.5% | When EGR Target Lift<=0%<br>EGR Actual Lift Learned>=6% or<br>EGR_Offset <=-12 -0.18%<br>EGR_Offset>=37.5 18.5% | IGNITION is ON<br>Engine Power Up Time > 0.5sec<br>Not In Powerdown_Mode<br>11V <= Battery Voltage <= 18V<br>0degC <= Intake Air Temp <=150.75degC<br>57degC <= Coolant Temp <=100degC<br>72KPa <= Baro<br>Desired EGR Position<=0%<br>Codes P0642 or P0643 are not set            | 38 Failure out of 40 samples. Samples are taken every 126.4ms. Continuous monitoring | Position Sensor   | B                                       |
| Turbocharger Boost Control Position Sensor Performance      | P2563      | Actual Vane Position - Target Vane PositionValue  <=15%.   | Actual Vane Position - Target Vane PositionValue >15%   | Engine is running<br>ECM is not commanding an open offset learn<br>ECM is not commanding a closed offset learn<br>Coolant temp >= 20 degC<br>EGR is not commanding the VNT to open<br>Codes P0045, P2564 or P2565 are not set<br> Delta DesieredQ <=10mm3/st<br> Delta rpm <=50rpm | Diagnostic set conditions true for for 12 seconds<br>Test performed continuously     | VNT Position      | B                                       |
| Turbocharger Position Sensor Circuit Low Input              | P2564      | 1 volt to3.5 volts<br>Detects VNT sensor circuit open and shorted to ground  | VNT Sensor Signal <1.0 volts  | Engine Run time>3sec   | Diagnostic set condition true for 6 seconds<br>Test performed continuously           | VNT Position      | B                                       |

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|--|------------|--|--|---|--|--|---|
| Turbocharger Position Sensor Circuit High Input                                  | P02565     | 1 volt to 3.5 volts<br>Detects VNT sensor circuit open and shorted to ground | VNT Sensor Signal >3.9 volts   | Engine Run time>3sec  | Diagnostic set condition true for 6 seconds<br>Test performed continuously             | VNT Position                                       | B                                       |
| Vehicle Output Speed Sensor Circuit  | P0500      | Manual Transmission:   | Manual Transmission:<br>No detected vehicle speed pulses   | Manual Trans: Engine speed > 1000 rpm and Engine Torque > 300 N-m<br>Coolant Temperature > 25 degrees C.<br>PTO is not Active<br>P0116,P0117,P0118 are not set.               | 224 failures out of 240<br>(Every 125ms)   | Monitor vehicle speed input signal.                | B                                       |
|  |            | Automatic Transmission:  | Automatic Transmission:<br>Delta between ECM Vehicle Speed value and CAN Vehicle Speed value > 5 mph         | Engine Running<br>PTO is not Active<br>U073,U0101 are not set.  | 32 failures out of 40<br>(Every 125ms)   |  |   |
| Control Module Read Only Memory<br>Rev.Date 5/29/01                              | P0601      |  | Calculated Checksum(s) not equal to imbedded Checksum(s)   |   | Run one (1) time at powerup.   |  | A                                       |
| Control Module Not Programmed  | P0602      |  | K_Check_Service_Calibration = TRUE.  |   | Run every 125 ms   |  | A                                       |
| Control Module Random Access Memory  | P0604      |  | Data read from RAM location not equal to data written to RAM location.                                       |   | Run during ECM initialization.   |  | A                                       |
| Transmission Control Module (TCM) Requested MIL Illumination<br>Rev.Date 5/29/01 | P0700      |  | MIL Request line active  | Ignition 0 on time > 7 seconds<br>P0802monitoring is finished<br>P0802 Fault not set  | Active for 32 samples<br>(Every 125 ms)  | Monitor MIL Request input                          | A                                       |
| Transmission Control Module (TCM) MIL Request Circuit                            | P0802      | Ignition 0 on time > 0.125 second but < 7 seconds                            | MIL Request line inactive  |   | Monitored for 6 seconds after Ignition 0 transitions from off to on (Every 125 ms)     | Monitor MIL Request input                          | B                                       |
| Malfunction Indicator Lamp (MIL) Control Circuit<br>Rev.Date 5/29/01             | P0650      | Ignition voltage between 6 and 18 volts                                      | MIL Output<br>MIL fail counter incremented if MIL output driver indicates a fault condition (open/short ckt) | Ignition on<br>Ignition voltage between 6 and 18 volts  | Greater than or equal to 5 fail counts<br>MIL Output monitored at least every 500 msec |  | A                                       |
| CAN bus reset counter overrun  | U0073      | This test detects if the CAN (J1939) bus is off.                             | A CAN bus hardware error shall present for a calibrated amount of time. CAN bus is OFF >= 3 seconds.         | Ignition on<br>Ignition voltage <= 18 volts<br>Ignition voltage >= 6 volts<br>200 RPM < Engine Speed < 7500 RPM for 5 seconds<br>Components powered and 9 V < Ignition < 18 V | Monitor time is 3 seconds. Frequency is every 8msec.<br>3 sz<br>100 ms                 | Monitor CAN status register of CAN controller chip | B                                       |

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|--|------------|--|--|--|--|--|---|
| Lost communications with Transmission Control System | U0101      |  | The ECM fails to receive PGN 0 or PGN 61,445 from the TCM  | Ignition on<br>Ignition voltage <= 18 volts<br>Ignition voltage >= 6 volts   | Monitor time is 1000msec.<br>Frequency is every 8msec. | CAN Message from the TCM   | B                                       |
| Lost Communications with Glow Plug Control Module    | U0106      | ECM reports no loss of communication with the GPCM or the GPCM reports no loss of communication with the ECM | ECM reports a loss of communication with the GPCM or the GPCM reports a loss of communication with the ECM | Ignition on<br>J1939 Initialization is done<br>Code U0073 is not set   | 50 out of 100 (Every 125ms)                            | Message from GPCM and ECM signal indicating loss of GPCM message | B                                       |
| 5 Volt Reference 1 Circuit                           | P0642      | 5.2v >5 Volt Reference > 4.7V  | 5V Reference V5B1 < 4.7V   | Ign ON   | Failure detected for 2 seconds                         | Checks the 5 Volt Reference Output (V5B1) of the A/D converter   | B-A                                     |
| 5 Volt Reference 1 Circuit                           | P0643      | 5.2v >5 Volt Reference > 4.7V  | 5 V Reference V5B1 > 5.2V  | Ign ON   | Failure detected for 2 seconds                         | Checks the 5 Volt Reference Output (V5B1) of the A/D converter   | B-A                                     |
| 5 Volt Reference 2 Circuit                           | P0652      | 5.2v >5 Volt Reference > 4.7V  | 5V Reference V5B2 < 4.7V   | Ign ON   | Failure detected for 2 seconds                         | Checks the 5 Volt Reference Output (V5B2) of the A/D converter   | B-A                                     |
| 5 Volt Reference 2 Circuit                           | P0653      | 5.2v >5 Volt Reference > 4.7V  | 5 V Reference V5B2 > 5.2V  | Ign ON   | Failure detected for 2 seconds                         | Checks the 5 Volt Reference Output (V5B2) of the A/D converter   | B-A                                     |
| 5 Volt Reference 3 Circuit                           | P0698      | 5.2v >5 Volt Reference > 4.7V  | 5V Reference V5B3 < 4.7V   | Ign ON   | Failure detected for 2 seconds                         | Checks the 5 Volt Reference Output (V5B3) of the A/D converter   | B-A                                     |
| 5 Volt Reference 3 Circuit                           | P0699      | 5.2v >5 Volt Reference > 4.7V  | 5 V Reference V5B3 > 5.2V  | Ign ON   | Failure detected for 2 seconds                         | Checks the 5 Volt Reference Output (V5B3) of the A/D converter   | B-A                                     |
| Idle Speed Too Low                                   | P0506      | Target Idle Speed - Actual Idle Speed <= 100rpm  | Target Idle Speed - Actual Idle Speed > 100rpm   | No Related fault code set(P0016,P0112,P0113,P0116,P0117,P0118,P0335,P0336,P0340,P0341,P0500,P0700)<br>Delta Engine Speed < 20 rpm<br>Delta Fuel < 2.5 mm3/st<br>Engine Coolant Temp > 50 degC<br>Intake Air Temperature < 20 degC<br>Vehicle Speed < 0.25 MPH<br>Q Throttle < 2 mm3/st<br>Idle time > 10 sec | 190 out of 240(Every 126msec)                          | Monitoring Engine Speed  | B                                       |

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|---------------------|------------|---|--|---|---|-------------------------|---|
| Idle Speed Too High | P0507      | Actual Idle Speed - Target Idle Speed <= 200rpm | Actual Idle Speed - Target Idle Speed > 200rpm | No Related fault code<br>set(P0016,P0112,P0113,P0116,P0117,P0118,P0335,P0336,P0340,P0341,P0500,P0700)<br><br>Delta Engine Speed < 20 rpm<br>Delta Fuel < 2.5 mm3/st<br>Engine Coolant Temp > 50 degC<br>Intake Air Temperature < 20 degC<br>Vehicle Speed < 0.25 MPH<br>Q Throttle < 2 mm3/st<br>Idle time > 10 sec | 190 out of 240(Every 126msec)                 | Monitoring Engine Speed | B                                       |